

IN THE SPECIFICATION

Pursuant to 37 CFR § 1.121 (b)(1)(i)(ii), please replace the paragraph which starts at line 26, of page 5, and continues to line 2, of page 6, with the following replacement paragraph:

-- ~~In such a way the~~ The portal structure 26 can be displaced moved forwards and/or backwards parallel to the conveyor with thrusters 12 actuated continuously along guides 27, affixed to the cutting off machine 11. The guides (27) facilitate the movement of the portal structure 26 forwards and/or backwards. The guides can be any structure, or any device known in the art that can support the movement of portal structure 26. --